



INSTALLATION & MAINTENANCE MANUAL
PosiStrobe Titania

DOC.NO:AVE-PSPSYW-IM

Table of Contents

PART 0 DOCUMENT ADMINISTRATION	3
0.1 DOCUMENT APPROVAL	3
0.2 AMENDMENT RECORD PROCEDURE.....	4
0.3 EFFECTED PAGES PROCEDURE.....	4
PART 1 INSTALLATION DATA	5
1.1. PRODUCT INFO	5
1.2. OPERATING INSTRUCTIONS.....	5
1.3. INSTALLATION SCHEMATIC / WIRING DIAGRAM	5
1.4. CONTROL & POWER INPUTS	6
1.5. TECHNICAL SPECIFICATION.....	6
1.6. TECHNICAL DRAWING	7
1.7. WIRING CHART	8
1.8. OPTICAL PERFORMANCE	9
1.9. EQUIPMENT LIMITATION	10
1.10. MAINTENANCE.....	10
GENERAL.....	10
<i>CARE AND CLEANING OF YOUR AVEO ENGINEERING AVIATION LIGHTS.....</i>	<i>11</i>
1.11. TESTING OF THE LIGHT BEFORE INSTALLATION	11
1.12. NOTES ON INSTALLATION	12
1.13. CONTINUED AIRWORTHINESS INFORMATION	12
1.14. ROHS COMPLIANCE STATEMENT.....	12
1.15. EU REACH REGULATION (EC) No. 1907/2006	13


Part 0 Document Administration

0.1 Document approval

This document has been established in accordance with an alternative procedure to DOA approved under EASA AP429.

This installation manual is applicable for part numbers:

- PosiStrobe Titania **AVE-PSPSYW-T01**

Compiled by:  _____ 24. – May - 2024
Petr Jaroš
Engineer, Aveo Engineering Group, s.r.o.

Approved by: _____ 24. – May - 2024
Georg Hartl
Head of DO, Aveo Engineering Group, s.r.o.

0.2 Amendment Record procedure

The master copy of this document shall be kept electronically as a read only document under the control of Aveo Engineering Group, s.r.o. as Master Copy.

ALL amendments to this manual will initiate a raise of issue.

The original issue will be identified by "01", and subsequent issues will be numbered sequentially from 02 to 99 in Table 01 - **Issue No.** column.

ALL issues of this document will be approved by Head of DO.

Issue No.	Details	Date	Effected Pages
01	Initial Issue	28.Aug. 2018	ALL
02	Change Maintenance Section	5.Feb. 2018	10
03	Update of document structure	10.Jan. 2023	ALL
	Technical Specification Update		6
	Technical Drawing Update		7
	Addition of sections:		
	1.13 Continued Airworthiness Information		12
	1.14 RoHS Compliance Statement		12
	1.15 EU REACH Regulation (EC) No. 1907/2006		13
04	Addition of Recommended Mounting Screw	24.May 2024	6, 12

Table 01: Document Amendment Record Table

0.3 Effected Pages Procedure

ALL pages affected by ANY raise of issue of this document will be listed in Table 01 - **Affected Pages** Column.

The reason(s) for **EACH** raise of issue and the description of respective change will be provided in Table 01 - **Details** Column.

Changes from the previous issue are shown as follows:

- a) new text is highlighted with yellow shading: **new**
- b) deleted text is shown with yellow shading and a strike through: ~~**deleted**~~

Part 1 Installation data

1.1. Product Info

PosiStrobe Titania™ is the minimum EMI signature tail position and strobe light for the aviation industry. This light provides performance much above the required position and strobe per TSO standards.

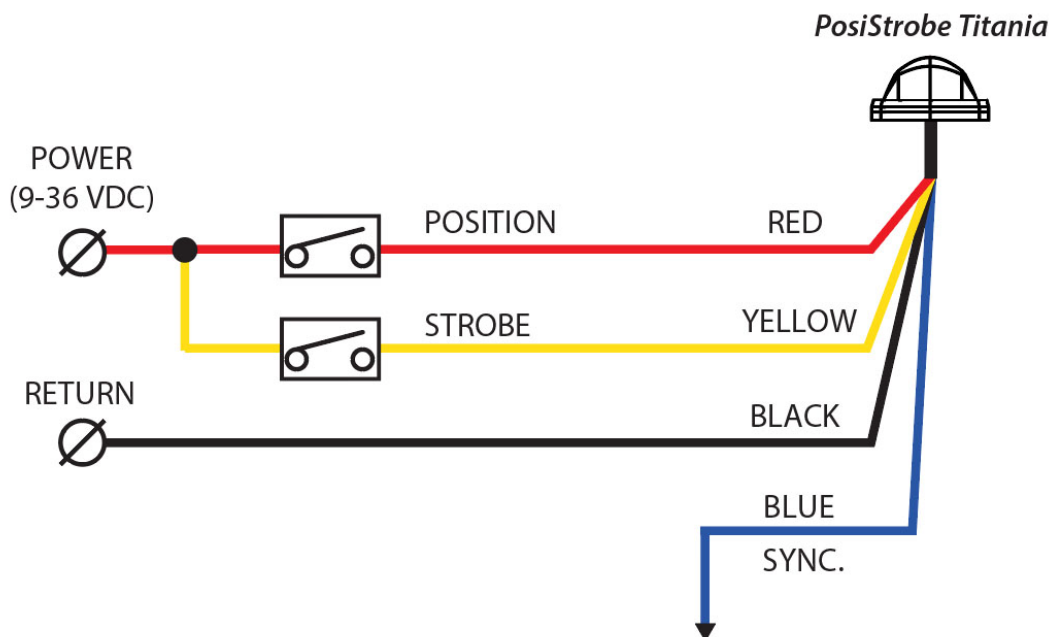
- PosiStrobe Titania **AVE-PSPSYW-T01**

1.2. Operating Instructions

When installed on the aircraft, using the aircraft's power (14 or 28 volts), the light will be at its maximum intensity.

Operating Voltage range is 9 - 36VDC

1.3. Installation Schematic / Wiring Diagram



Wire type: Teflon insulation, 500V
Wire length: see drawing in section 1.6

1.4. Control & Power Inputs

Red	VCCP - AWG 20, Positive power supply line for position
Yellow	VCCS - AWG 20, Positive power supply line for strobe
Black	GND - AWG 20, Common negative power supply line
Blue	SYNC - AWG 20, Synchronization line

1.5. Technical Specification

Dimensions:	See drawing in section
Operating Voltage Range:	9 - 36 VDC
Weight:	98 g (+/- 5g) 0.216 lb (+/- 0.18)

Input power (at 25°C and 85% DC-DC efficiency, @28VDC):

- position	5.5 W @14V / 5.9 W @28V
- strobe:	61.6 W @14V / 51.5 W @28V

Input current:

- position:	0.39 A @14V / 0.21 A @28V
- strobe:	4.40 A @14V / 1.84 A @28V

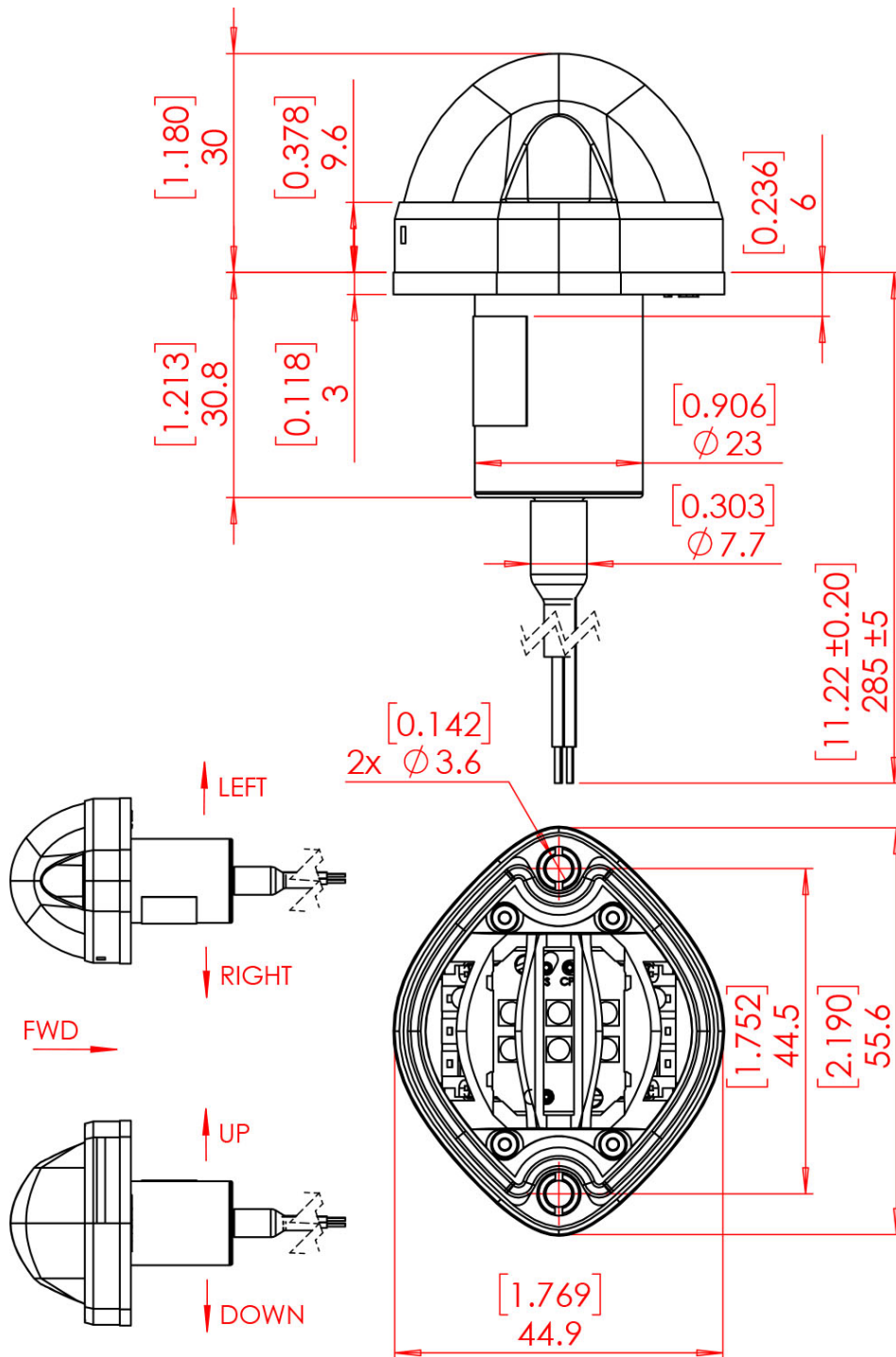
Repetition Flash Rate of Strobe:	48 cycles per minute
Warm up time:	not more than 20s
Low temperature slope start:	not more than 60s
Ambient temperature:	-55 °C..+85°C / -67 °F..+185°F
Overheat protection:	+85°C / +185°F
Voltage protection:	
a. Transient voltage:	60V, both polarities
b. Under-voltage lockout:	9V, not more
c. Over-voltage lockout:	36V, not less

Recommended mounting screws:

M3x16 DIN 7984, stainless steel, tightening torque 1.0Nm
or

#6-32x5/8" low-profile SHCS, stainless steel, tightening torque 8.85 in-Ib.

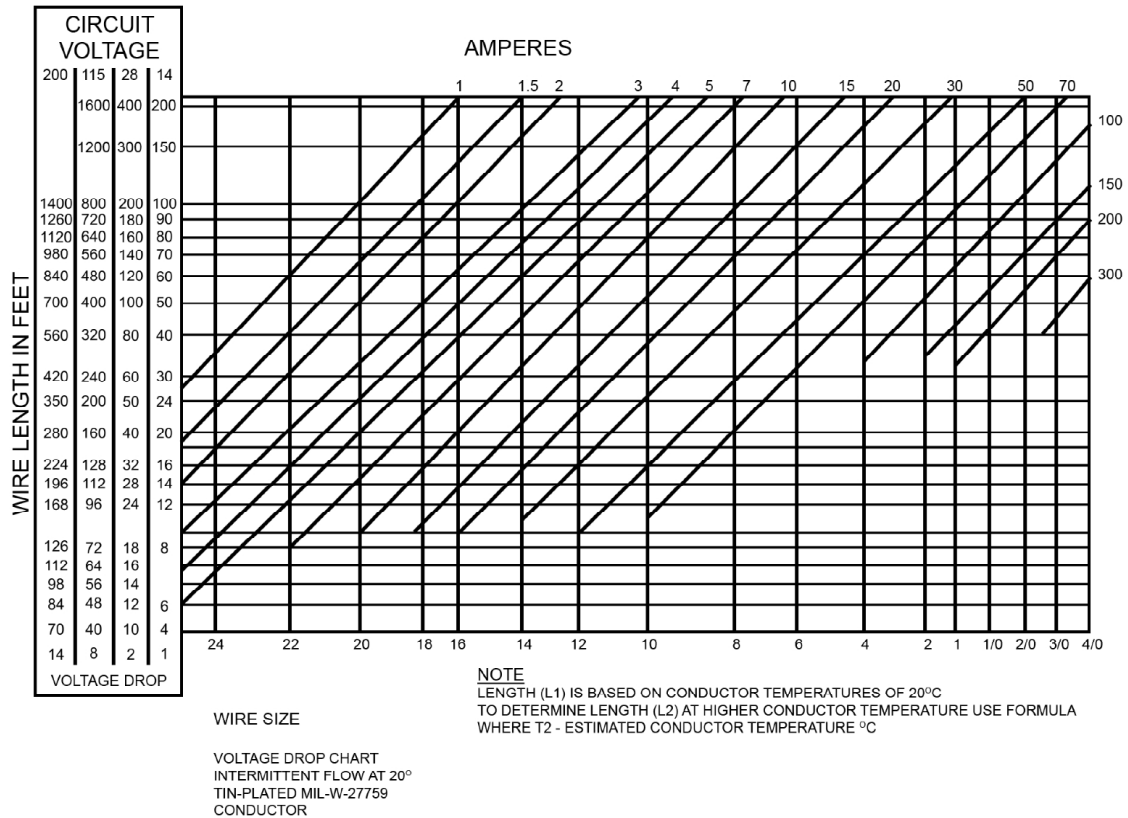
1.6. Technical Drawing



*dimensions in mm [inches]

1.7. Wiring Chart

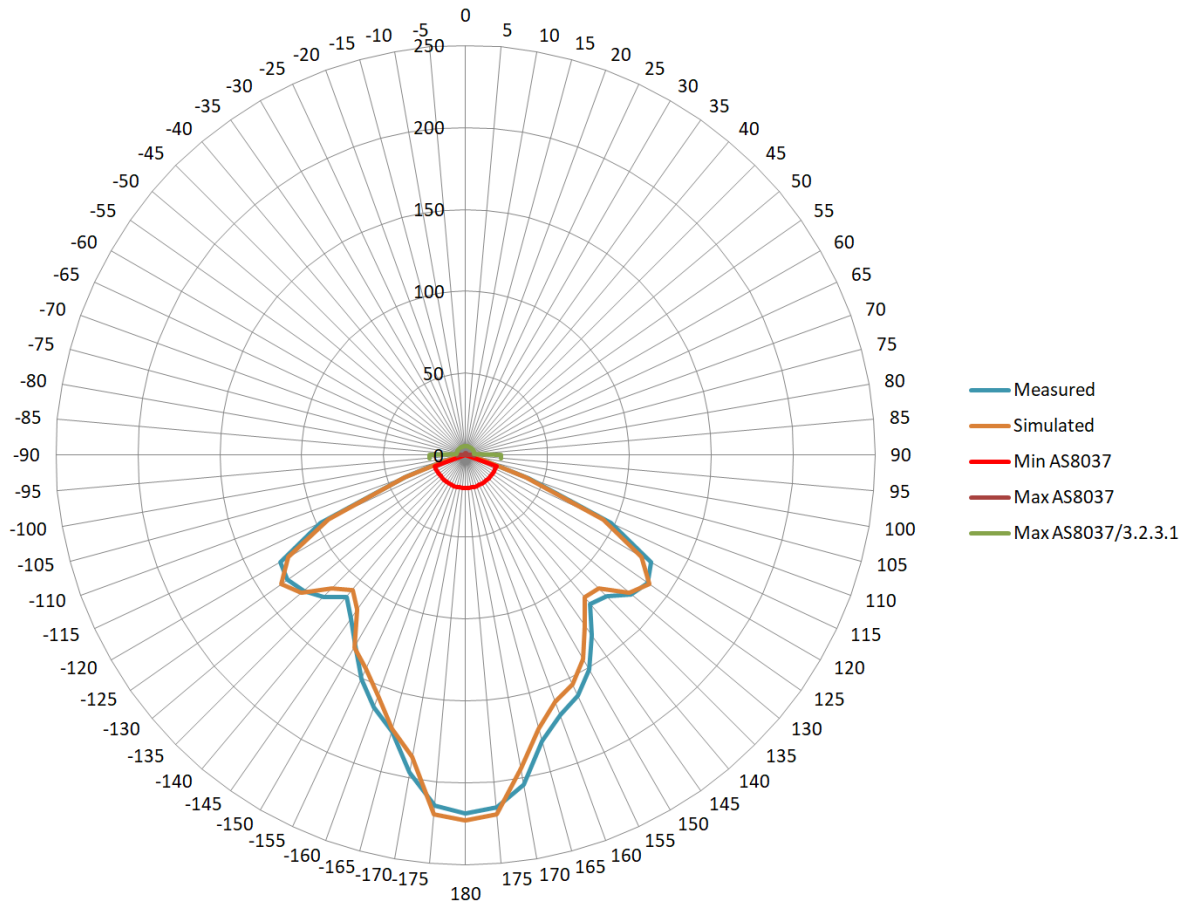
Use diagram below defining the wiring size depending on the current and the wire length. Make sure you add up the current for all connected lights. If current is not given, then divide the power by the voltage.



1.8. Optical Performance

Position Light

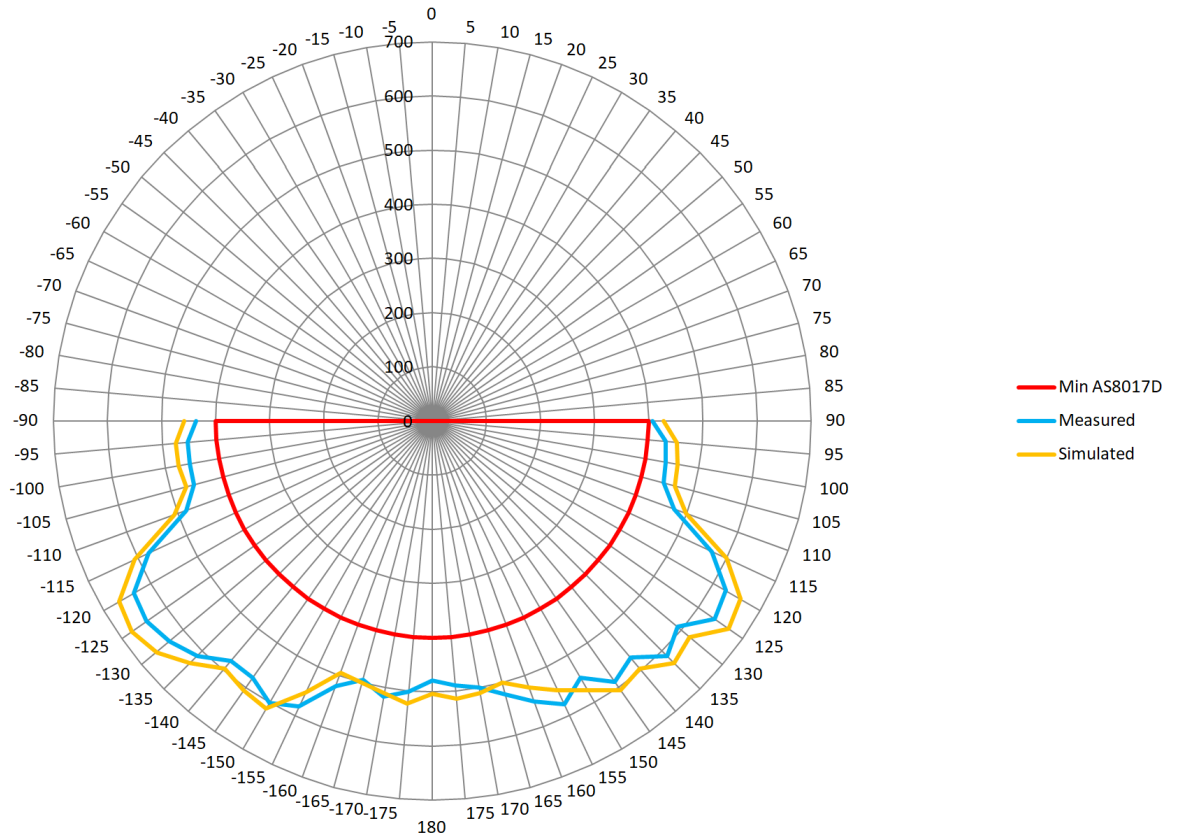
Test performed at 28V. Polar coordinates, 0° is forward direction.



Position H/V0. Full range 0-250cd

Strobe Light

Test performed at 28V. Vertical plane at 180° horizontal point (rear). Effective candelas.



Anti-collision H/V0. Full range 0-700cd

1.9. Equipment Limitation

PosiStrobe Titania should only be powered by 9-36VDC.

1.10. Maintenance

GENERAL

The PosiStrobe Titania does not require maintenance except cleaning as necessary. The cleaning procedure is described below. The light is permanently assembled and cannot be opened without destroying. Hence in case of damage or failure the complete light unit must be replaced as no repair is possible.

CARE AND CLEANING OF YOUR AVEO ENGINEERING AVIATION LIGHTS

When you receive your Aveo Engineering Aviation Lights, they will have been factory polished and ready to install on the aircraft.

If the lights require a deeper cleaning, they should be polished with a quality lamb's wool sheet and can also be used for deeper polishing. Under no circumstances should any petroleum based product be used to clean the lights.

1.11. Testing of the Light before Installation

All Aveo Aviation lights undergo rigorous testing prior to being released from our engineering manufacturing department. This testing involves a burn-in time as well as other function testing. No light is released for sale without undergoing this extensive operational testing.

When you receive the **PosiStrobe Titania** light, and wish to test the function of the light prior to installation on your aircraft, please note the following:

1. Please review the written information that is enclosed in the packaging. Warranty information as well as a cautionary note about power supply removal is enclosed with each package.
2. Remove the light from the package.

Red	+14V / +28V, Nav/Pos
Yellow	+14V / +28V, Anti-collision
Black	Common 28 return VRTN
Blue	Synchronization

3. Testing of the function of the light can be done with a regular 24V/5A dc power supply (not a battery charger).

Pos/strobe:

Connect the black wire to the ground (negative) leads of a power supply, then connect the yellow or red wire to the positive (+) leads on the power supply. The light should start flashing (yellow wire = anti-collision light) or lighting (red wire = white steady). Connecting the blue wires from each Aveo light together (and not to the ground or positive terminals on the battery) should show that the lights are flashing together and indicates the synchronization feature is working properly.

IMPORTANT NOTES:

Under no circumstances should any power supply other than a 9-36 VDC, or a 24 volt battery be used to test the light. Do not use: Battery chargers, battery back-up power devices, or other bench avionics testing methods to test the aviation light. The light is functional between 9 and 36 volts. Use of a battery charger or other power unit to test the light will void the warranty and may damage the light.

If you have any questions about the installation of the lights, please refer to our web site: www.aveoengineering.com

1.12. Notes on Installation

Please use screw M3x16 DIN 7984, stainless steel, tightening torque 1.0Nm or #6-32x5/8" low-profile SHCS, stainless steel, tightening torque 8.85 in-Ib for the installation. Spread the tightening forces evenly around the mounting hole. Stainless steel screw is recommended. Length depends upon placement location on aircraft.

1.13. Continued Airworthiness Information

Circuit/Wiring Protection

Each PosiStrobe Titania light features a **Negative Temperature Coefficient** (NTC) circuit that limits internal temperatures by attenuating operating current (with a corresponding reduction of brightness) when internal temperatures reach a certain threshold. This proprietary circuitry serves to protect the light itself, and associated aircraft wiring, against a thermal runaway condition.

Periodic Inspection Procedure for PosiStrobe Titania

The **PosiStrobe Titania** light should always be checked for proper operation during preflight. This procedural information is already provided in all general aviation aircraft flight manuals.

The lights should be visually inspected for general condition, proper operation, and correct installation at each annual and/or 100 hours inspection. In addition refer to section 1.10 of installation manual for detailed cleaning instructions.

1.14. RoHS Compliance Statement

Scope

This statement clarifies Aveo Engineering's compliance with European Union Directive 2015/863/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment ("RoHS") that took effect on June 4, 2015. The RoHS Directive restricts the sale of electronic equipment containing certain hazardous substances in the European Union including:

Cadmium(Cd): 0.01%
 Mercury: 0.1%
 Lead(Pb) : 0.1%
 Hexavalent chromium (Cr6+) : 0.1%
 Polybrominated biphenyls (PBB): 0.1 %;
 Polybrominated diphenyl ethers (PBDE): 0.1 %
 Bis(2-Ethylhexyl) phthalate (DEHP): 0.1% (added in 2015);
 Benzyl butyl phthalate (BBP): 0.1% (added in 2015);
 Dibutyl phthalate (DBP): 0.1% (added in 2015);
 Diisobutyl phthalate (DIBP): 0.1% (added in 2015)

Compliance

Aveo Engineering certifies that all products sourced from manufacturing facilities comply with the environmental standards set forth by the Directive 2015/863/EU, recast amendment of RoHS Directive 2011/65/EU Article (4), and do not contain any of the above-mentioned, 10 hazardous substances above the specified limits. All products manufactured by Aveo Engineering are RoHS-compliant. With regards to RoHS-2 CE marking, product packaging is labeled attesting conformity if required.

References

Directive 2015/863/EU of the European Parliament and of the Council on the restriction of the use of certain hazardous substances in electrical and electronic equipment.

1.15. EU REACH Regulation (EC) No. 1907/2006

Aveo Engineering declares that no chemicals are produced and that none of the chemicals used during the production process or needed for the product maintenance or service, is listed on the current European Chemicals Agency's Candidate list of Substances of Very High Concern for Authorization.